



Bergamid™ B70 GK30 UF natural Polyamide 6

Key Characteristics

Product Description			
PA6 with 30% glass beads			
General			
Material Status	• Commercial: Active		
Regional Availability	• Europe		
Filler / Reinforcement	• Glass Bead, 30% Filler by Weight		
Features	• Flame Retardant • Good Stiffness	• Good Surface Finish • Halogen Free	• Low Warpage
RoHS Compliance	• RoHS Compliant		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity ²	1.43	1.43	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	0.70 %	0.70 %	
Flow	0.70 %	0.70 %	
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus			ISO 527-2/1
73°F (23°C), 0.157 in (4.00 mm), Injection Molded	798000 psi	5500 MPa	
Tensile Strength ³			ISO 527-2
73°F (23°C), 0.157 in (4.00 mm), Injection Molded	7980 psi	55.0 MPa	
Tensile Elongation ³			ISO 527-2
Break, 73°F (23°C), 0.157 in (4.00 mm), Injection Molded	1.5 %	1.5 %	
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	> 0.95 ft·lb/in ²	> 2.0 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	7.1 ft·lb/in ²	15 kJ/m ²	ISO 179
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Comparative Tracking Index	500 to 600 V	500 to 600 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.06 to 0.12 in (1.6 to 3.0 mm)	V-0	V-0	
Glow Wire Flammability Index 0.03 to 0.12 in (0.8 to 3.0 mm)	1760 °F	960 °C	IEC 60695-2-12

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	464 to 509 °F	240 to 265 °C
Mold Temperature	104 to 176 °F	40 to 80 °C

Notes

¹ Typical values are not to be construed as specifications.

² ±0.03

³ 0.20 in/min (5.0 mm/min)